



Neoprene 750

Liquid Dispersion

TECHNICAL INFORMATION – November 2015

Neoprene 750 Liquid Dispersion is an aqueous colloidal dispersion of a crystallization-resistant Neoprene. Its crystallization resistance is similar to that of Neoprene WRT. Neoprene 750 is anionic and is extremely stable with respect to shelf and heat aging. It immediately forms strong, highly extensible films when coagulated. Table 1 list some of the physical characteristics of Neoprene 750 liquid dispersion.

Table 1 - Typical Liquid Dispersion Properties

Polymer Type	Copolymer of chloroprene and 2,3-dichloro-1,3-butadiene
Emulsifying agent	Potassium salts of disproportionated resin acids
Solids, % by weight	50
pH at 25°C [77°F]	>12.0
Color	Off-white
Specific Gravity at 25°C [77°F]	
Polymer	1.25
Dispersion	1.12
Stability	
Mechanical	Good
Electrolyte	Good
Storage	Good
Freeze/thaw	Not Stable

* These data are presented to describe Neoprene 750 and are not intended to serve as specifications.

Main Feature

High Wet Strength

Outstanding wet gels elongation and wet get tensile strength render Neoprene 750 useful in dipped goods applications resist gel cracking either alone or in blends with other Neoprene liquid dispersion products such as Neoprene 571 liquid dispersion or Neoprene 842A liquid dispersion.

Low Modulus

The low modulus of Neoprene 750 allow manufacture of very flexible products or dipped goods. Neoprene 750 compounds without filler loading duplicate the lower stress/strain curve of similarly natural rubber latex products.

Crystallization Resistance

The higher resistance to crystallization of Neoprene 750 allows it to maintain low modulus at relatively low temperatures regardless of the state of cure.

Suggested End Uses

- Dipped goods
- Cord adhesives
- Contact bond adhesives
- Construction adhesives

Handling and Storage

Before handling Neoprene liquid dispersion, be sure to read the following references "Guide to Safety in Handling and FDA Status of Neoprene Liquid Dispersions" and "Transfer and Storage of Neoprene Liquid Dispersions."

Information on European Union Dangerous Preparations Directive 1999/45/EC related to Colophony Skin Sensitization

Colophony is classified as a skin contact sensitizer under European Union Dangerous Preparations Directive 1999/45/EC effective July 30, 2002. This Directive requires labeling of products that contain colophony at levels equal to or greater than 0.1% (refer to the Directives for specific details). Solid (dry type) Neoprene adhesives grade products manufactured by Denka Performance Elastomer LLC contain about 4% colophony (CAS No. 8050-09-7). Toxicological tests have demonstrated that dry Neoprene is not a skin sensitizer. Because of this testing, dry Neoprene polymer is not subject to mandatory labeling under the above Directive despite the presence of the colophony. However, when these Neoprene adhesive grade products are dissolved in organic solvents, the colophony may still be present at concentrations up to 0.8% depending on the solids content of the solutions. In the absence of data showing the adhesive is not a skin sensitizer, the adhesive could be subject to the above EU regulation.

We recommend that manufactures and marketers of adhesive solutions based on Denka Performance Elastomers' Neoprene (dry type) adhesive grade products determine whether the colophony level is above 0.1%. If the manufactured preparation has a colophony content of less than 0.1% it will not be subject to mandatory labeling (provided no other constituents necessitate mandatory labeling). Manufactured preparations that contain higher colophony contents will require the labeling and/or container notices described in the Directive.

Contact Denka at the following location:

Denka Performance Elastomer LLC,
One Corporate Commons, 100 West Commons Boulevard, Suite 110 New Castle, DE 19720
Telephone: +1-302-414-8565
Fax: +1-302-328-2178
E-mail:sales@denka-pe.com

The information set forth herein is furnished free of charge and is based on technical data that Denka Performance Elastomer believes to be reliable. It is intended for use by persons having technical skill, at their own discretion and risk. The handling precaution information contained herein is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Because conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any material, evaluation of any compound under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on any patents.

Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your Denka Performance Elastomer customer service representative.

Denka Logo is a registered trademark of Denka Company Limited.

The Denka logo consists of the word "Denka" in a bold, blue, sans-serif font. The letter "D" is significantly larger than the other letters and is positioned to the left of the word.

10 November 2015

Page 2 of 2